



# SABIC<sup>®</sup> PP FPH50

## PP HOMOPOLYMER FLOWPACT

### DESCRIPTION

SABIC<sup>®</sup> PP FPH50 is a grade developed for thin wall packaging as well as the caps & closures market. The grade is nucleated and is characterised by a high crystallisation temperature, excellent flow behaviour in combination with a high stiffness. SABIC<sup>®</sup> PP FPH50 allows for very cost efficient processing on the basis of easy mould filling, very shortcycle times and robust processing behaviour in combination with pigments. It has a very good antistatic performance and shows easy demoulding.

#### Application:

SABIC<sup>®</sup> PP FPH50 is typically used in thin wall packing applications both for food and non-food segments. In caps and closure, the grade could be used for wide mouth caps, amongst others. In media packaging, the grade offers opportunities for cycle time optimisation. The grade has excellent heat deflection temperature making it particularly be used for hot fill applications.

### TYPICAL PROPERTY VALUES

| PROPERTIES  | TYPICAL VALUES | UNITS             | TEST METHODS |
|---|----------------|-------------------|--------------|
| <b>POLYMER PROPERTIES</b>                         |                |                   |              |
| <b>Melt Flow Rate</b>                             |                |                   |              |
| at 230 °C and 2.16 kg                             | 50             | dg/min            | ISO 1133     |
| <b>Density</b>                                    | 905            | kg/m <sup>3</sup> | ASTM D1505   |
| <b>FORMULATION</b>                                |                |                   |              |
| <b>Anti static agent</b>                          | ☑              | -                 | -            |
| <b>Nucleating agent</b>                           | ☑              | -                 | -            |
| <b>MECHANICAL PROPERTIES</b>                      |                |                   |              |
| <b>Tensile test</b>                               |                |                   |              |
| tensile modulus <sup>(1)</sup>                    | 2050           | MPa               | ISO 527-2 1A |
| stress at yield <sup>(2)</sup>                    | 39             | MPa               | ISO 527-2 1A |
| strain at yield                                   | 7              | %                 | ISO 527-2 1A |
| <b>Izod impact notched</b>                        |                |                   |              |
| at 23 °C  | 2.5            | kJ/m <sup>2</sup> | ISO 180/1A   |
| <b>Charpy Impact Strength Notched</b>             |                |                   |              |
| at 23 °C  | 3.0            | kJ/m <sup>2</sup> | ISO 179/1eA  |
| <b>Hardness Shore D</b>                           | 71             | -                 | ISO 868      |
| <b>THERMAL PROPERTIES</b>                         |                |                   |              |
| <b>Heat deflection temperature <sup>(3)</sup></b> |                |                   |              |
| at 0.45 MPa (HDT/B)                               | 105            | °C                | ISO 75       |
| at 1.80 MPa (HDT/A)                               | 60             | °C                | ISO 75       |
| <b>Vicat Softening Temperature <sup>(4)</sup></b> |                |                   |              |
| at 10 N (VST/A)                                   | 154            | °C                | ISO 306      |
| at 50 N (VST/B)                                   | 103            | °C                | ISO 306      |